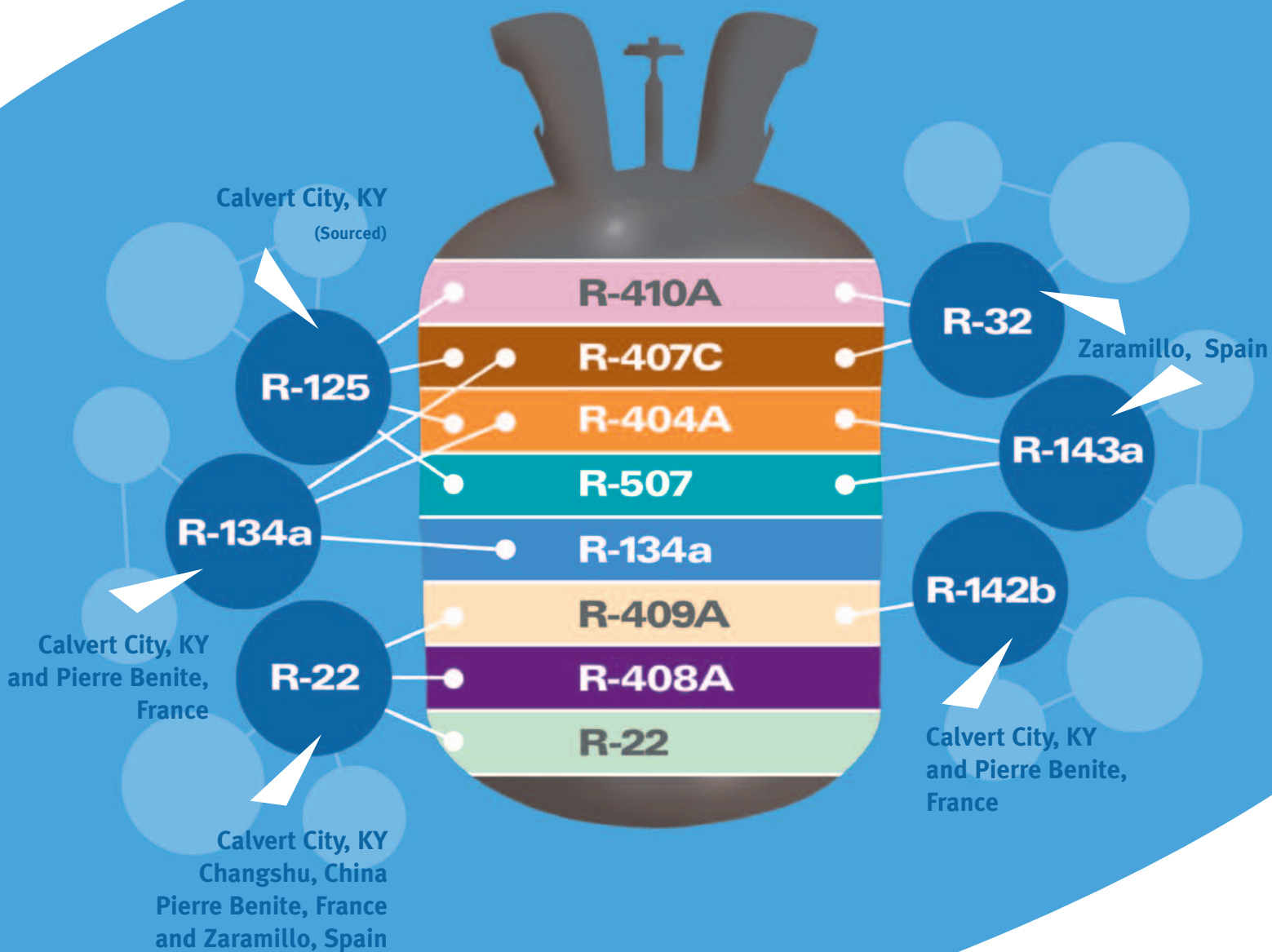


FORANE®

REFRIGERANTS

ARKEMA'S COMMITMENT TO THE FUTURE OF HVACR



Focus on HVACR

- **Worldwide HFC Leader/Over \$250M invested since 1992**
- **Global Scope/Assets in Europe, North America and Asia**
- **Broad Product Line/Access to new HFCs and phase-out HCFCs**
- **Industry Support/Environmental and technical service**

FORANE[®]
REFRIGERANTS

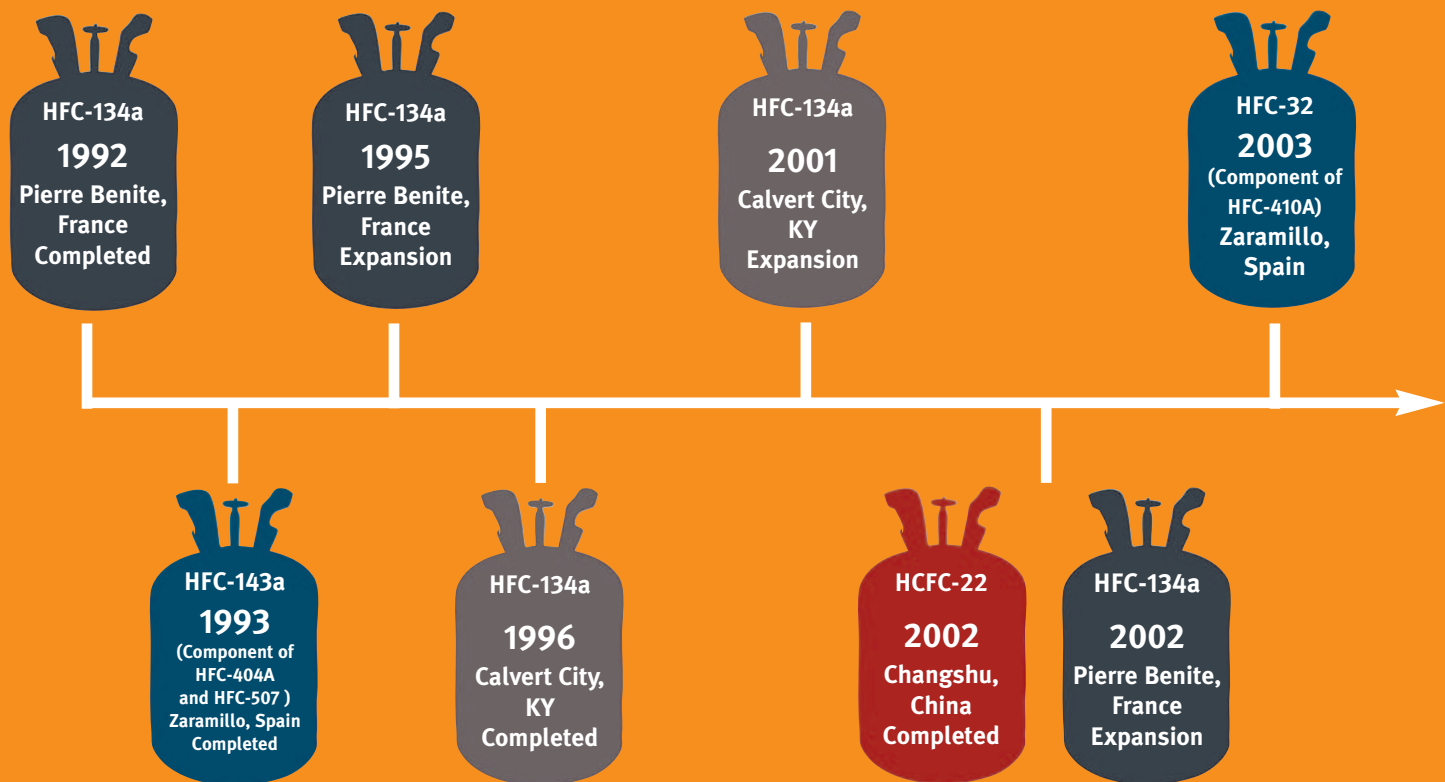




North America/Calvert City, KY

DELIVERING MORE

TIME LINE Arkema Refrigerant Investment (1992-2003)



Forane® Refrigerants

Global Manufacturing Facilities



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